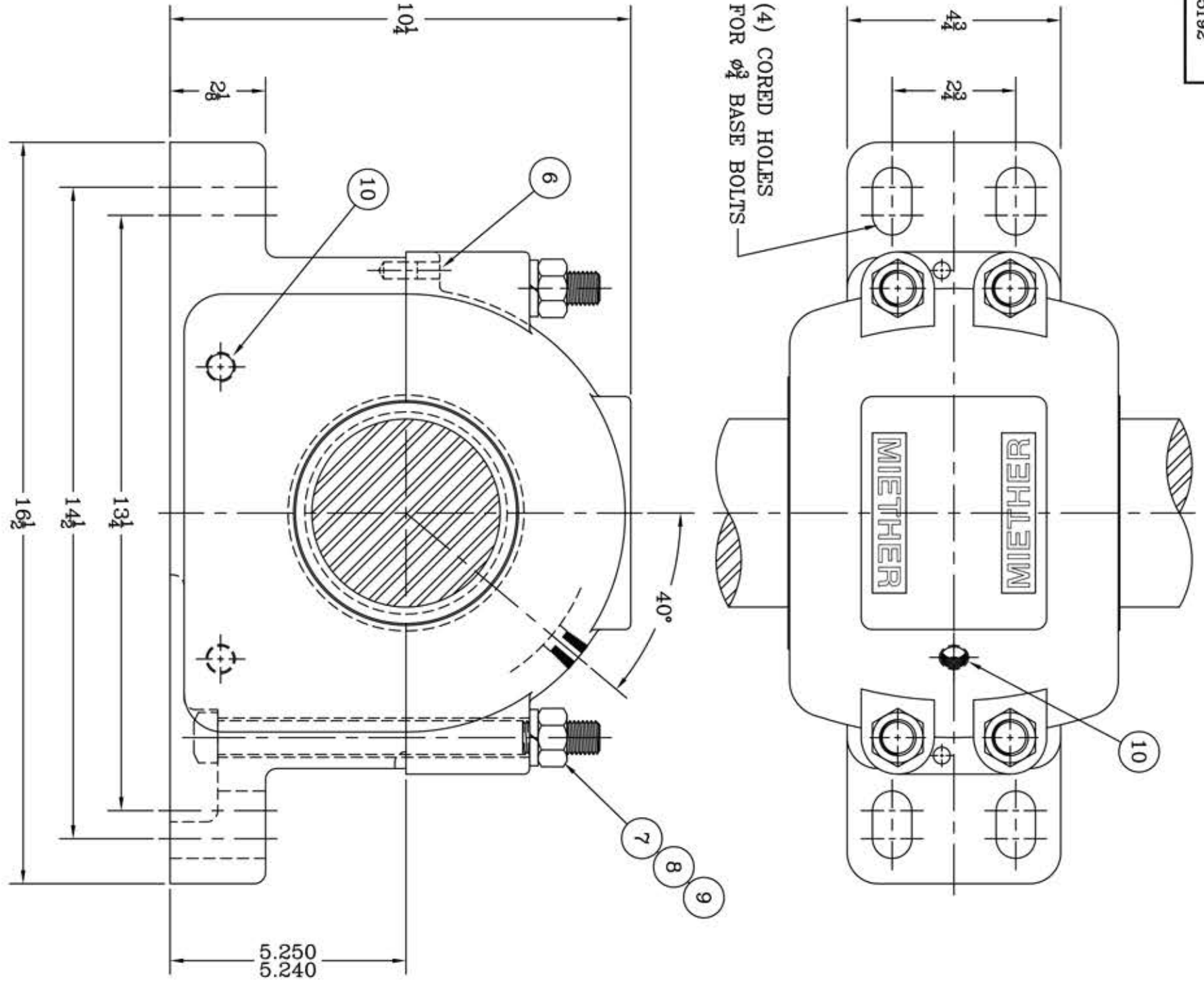
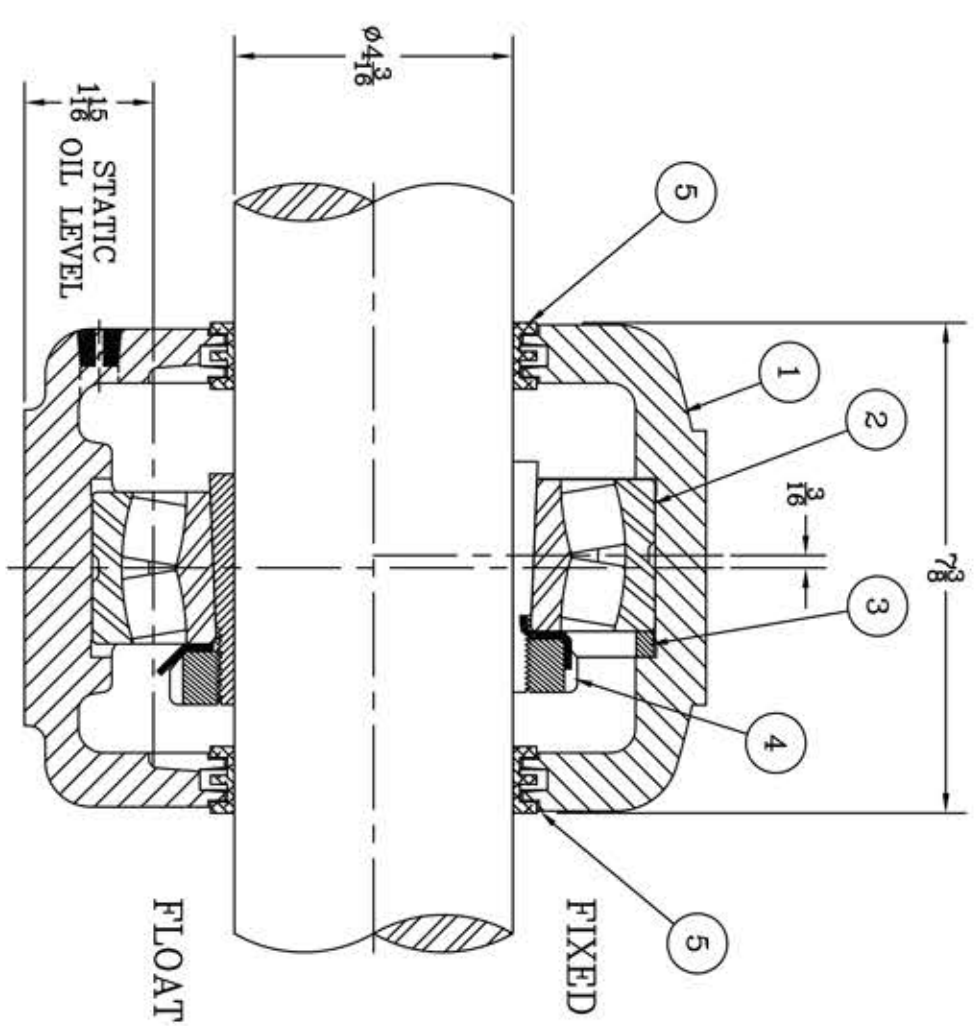


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ITEM	DESCRIPTION	DETAIL	REQUIRED
1	HOUSING SAFD 524 04-03	C-	1 1
2	SPHERICAL ROLLER BEARING	22224K/W-33	1 1
3	STABILIZING RING SR-24-20	A-10604	1 0
4	ADAPTER SNW-24 04-03	24426	1 1
5	TRIPLE SEAL RING LER-113	A-10579	2 2
6	DOWEL	Ø8 x 8 1/2 LONG	2 2
7	CAP BOLT SQUARE HEAD GR.5	3/4-10 NC x 8 1/2 LONG	4 4
8	CAP BOLT HEX. NUT	3/4-10 NC	4 4
9	LOCKWASHER	3/4 SPLIT MED.	4 4
10	PIPE PLUG	3/8-18 NPT	3 3



REVISIONS

SYMBOL	DESCRIPTION	MICRO-INCH VALUE
C		16
D		32
E		63
F		125
G		250
J		500
K		1000

TOLERANCE: UNLESS OTHERWISE SPECIFIED  
 FRACTIONS  $\pm 1/32"$   
 DECIMALS  $\pm .005"$   
 CASTING  $\pm 1/16"$   
 ANGLES  $\pm 0^\circ 30'$   
 WELD  $\pm 1/16"$

A.S.I. STANDARD FINISHES

AN ALCO INDUSTRIES COMPANY  
 BEARING PRODUCTS  
 ODESSA, TX. USA

SAFD 22524 04-03  
 ASSEMBLY DRAWING

SCALE HALF  
 DRAWN PCF  
 DATE 12/28/12  
 CHK:

ASSEMBLY NO.  
 DRAWING NO.  
 C-35192